UNIPAC OPTOELECTRONICS CORPORATION

Spec. No. 413-212-075

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UB104S01 COLOR TFT-LCD MODULE SPECIFICATION

MODEL NAME: UB104S01

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|---------------------------------|-------------|-------------|
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Record of Revision

| Version | Revise Date | Page | Content |
|---------|---------------|------|--|
| 1 | 26/Apr./2000 | 14 | First draft. |
| 2 | 04/July./2000 | 2 | Change overall dimension=>236(W)× 174.7(H)× 5.8(D) |
| | | | →236(W)× 174.7(H)× 5.6(D) |
| | | 7 | c.(1) –a. Change Fck of clock frequency |
| | | | => 42(Max.) → 48(Max.) |
| | | 9 | Chage V _L of lamp voltage=>(580) \rightarrow (560) Vrms(Typ.) |
| | | | I _L of lamp current=>4.3→4.5 mArms(Typ.) |
| | | 11 | Change I _L =4.3→4.5 mA |
| | | 13 | Add packing form |
| | | 14 | Update Fig.1 drawing |
| 3 | 21/Aug/2000 | 5 | Chang current consumption 240→230 |
| | | | Add current consumption Max. 310 |
| | | | Chang Black $\frac{(0)}{64} \rightarrow \frac{(0)}{63}$ |
| | | | Gray $\frac{(7)}{64} \rightarrow \frac{(7)}{63}$ |
| | | 9 | Chang Power Consumption $2.5 \rightarrow 2.52$ |
| | | 10 | Chang Color Chromaticity(CIE) |
| | | | Rx 0.573→0.570 |
| | | | Gx 0.304→0.300 |
| | | | Bx 0.146→0.145 |
| | | 14 | Update Fig.1 LCM outline dimensions |
| | | | |
| | | | |
| | | | |
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A. Physical specifications

| NO. | Item | Specification | Remark |
|-----|---------------------------|--------------------------|--------|
| 1 | Display resolution(pixel) | 800(H)× 600(V) | |
| 2 | Active area(mm) | 211.2(H)× 158.4(V) | |
| 3 | Screen size(inch) | 10.4(Diagonal) | |
| 4 | Pixel pitch(mm) | 0.264(H)× 0.264(V) | |
| 5 | Color configuration | R. G. B. Vertical stripe | |
| 6 | Overall dimension(mm) | 236(W)× 174.3(H)× 5.6(D) | Note 1 |
| 7 | Weight(g) | 295± 10 | |

Note 1: Refer to Fig. 1.

B. Electrical specifications

1.Pin assignment

(1).Input signal interface

| Pin no | Symbol | Function | Etc. |
|--------|-----------------|--------------------------------|------|
| 1 | V _{cc} | +3.3 V power supply | |
| 2 | V _{cc} | +3.3 V power supply | |
| 3 | GND | Ground | |
| 4 | GND | Ground | |
| 5 | RxIN0- | LVDS receiver signal channel 0 | |
| 6 | RxIN0+ | | |
| 7 | GND | Ground | |
| 8 | RxIN1- | LVDS receiver signal channel 1 | |
| 9 | RxIN1+ | | |
| 10 | GND | Ground | |
| 11 | RxIN2- | LVDS receiver signal channel 2 | |
| 12 | RxIN2+ | | |
| 13 | GND | Ground | |
| 14 | CKIN- | LVDS receiver signal clock | |
| 15 | CKIN+ | | |
| 16 | GND | Ground | |
| 17 | NC | No Connection | |
| 18 | NC | No Connection | |
| 19 | GND | Ground | |
| 20 | GND | Ground | |

CN1 (20P) connector : HRS DF 19K-20P-1H or compatible

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| | Symbol | Function | | | |
|---------|--------|------------------|--------------------------|--|--|
| TxIN0 | R0 | Red data (LSB) | | | |
| TxIN1 | R1 | Red data | | | |
| TxIN2 | R2 | Red data | 6 bit red display data | | |
| TxIN3 | R3 | Red data | o bit teu display data | | |
| TxIN4 | R4 | Red data | | | |
| TxIN5 | R5 | Red data (MSB) | | | |
| TxIN6 | G0 | Green data (LSB) | | | |
| TxIN7 | G1 | Green data | | | |
| TxIN8 | G2 | Green data | 6 hit groop diaplay data | | |
| TxIN9 | G3 | Green data | 6 bit green display data | | |
| TxIN10 | G4 | Green data | | | |
| TxIN11 | G5 | Green data (MSB) | | | |
| TxIN12 | B0 | Blue data (LSB) | | | |
| TxIN13 | B1 | Blue data | | | |
| TxIN14 | B2 | Blue data | 6 hita hlua dianlay data | | |
| TxIN15 | B3 | Blue data | 6 bits blue display data | | |
| TxIN16 | B4 | Blue data | | | |
| TxIN17 | B5 | Blue data (MSB) | | | |
| TxIN18 | Hs | Horizontal sync. | | | |
| TxIN19 | Vs | Vertical sync. | | | |
| TxIN20 | DE | Data enable | | | |
| TxCLKIN | CLK | Clock | Dot clock | | |

(2) LVDS transmitter/receiver signal mapping

2. Absolute maximum ratings

Unit Values Symbol Parameter Remark Min. Max. V_{cc} 4 Power voltage -0.3 V_{DC} At 25°C V_{DC} Input signal voltage V_{LH} -0.3 V_{cc}+0.3 **At 25°**℃ Operating temperature Тор 0 +60 °C Note 1 -20 °C Storage temperature T_{ST} +70 Note 1

Note 1:The relative humidity must not exceed 90% non-condensing at temperatures of 40°C or less. At temperatures greater than 40°C, the wet bulb temperature must not exceed 39 °C. When operate at low temperatures, the brightness of CCFL will drop and the life time of CCFL will be reduced.

Note 2:The unit should not be exposed to corrosive chemicals.

(GND = 0 V)

3. Electrical characteristics

a. Typical operating conditions

| Typical Op | perating condition | 5 | | | | 1 1 | |
|-------------------|---|-------------------|--------------|--------------|------------------|--------|---------------------------------|
| | ltem | Symbol | Min. | Тур. | Max. | Unit | Remark |
| Power | Input voltage | V _{cc} | 3.0 | 3.3 | 3.6 | V | |
| supply | Current | I _A | | 230 | | Note 1 | |
| voltage | consumption | I _B | | 260 | 310 | mArms | Note 1 |
| | Inrush current | I _{RUSH} | - | - | 1500 | mApeak | Note 2 |
| Internal logic | Low voltage | V _{IL} | 0 | - | $0.3 V_{cc}$ | | |
| legie | High voltage | $V_{\rm IH}$ | $0.7V_{CC}$ | - | V_{cc} | | |
| Power | ripple voltage | V_{RP} | - | - | 100 | mVp-p | |
| Note 1:Eff | ective value (mA | rms) at V_{cc} | = 3.3 V/25° | С. | | | |
| | $\frac{(0)}{63}$ Gra | у | | | | | |
| | White | Bla | nck | Verit | :1 | 6 | 7) |
| | | yscale > | | | ical stripe line | ; | |
| Note 2: Ro | efer to the followi | ng power-o | n condition. | | | | |
| | | 90% | Vcc | - | | | |
| | 0 | - | → | | μs± 10% | | |
| | Sequence of Pov | ver-on/off a | nd signal-or | 1/Off | | , | |
| Power - | \rightarrow T1 \leftarrow T5 \leftarrow | T: | 3 | →T2 ← | | 0≦T | s≦T1<70m 2<70msec nsec≦T3 |
| out signal | | / | | \mathbf{N} | | 300m | nsec≦T4 |
| ou signal | / | | | ` | | | 10msec |

Apply the lamp voltage within the LCD operating range. When the backlight turns on before the LCD operation or the LCD turns off before the backlight turns off, the display may momentarily become abnormal.

Caution

The above on/off sequence should be applied to avoid abnormal function in the display. In case of handling:

Make sure to turn off the power when you plug the cable into the input connector or pull the cable out of the connector.

| b. Display color v.s. input data signals |
|--|
|--|

| Display colors | | | | - | | Da | ata s | igna | (0 : | Low | leve | əl, 1: | Higł | ı lev | el) | | | | |
|----------------|--------------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| Display | 00013 | R5 | R4 | R3 | R2 | R1 | R0 | G5 | G4 | G3 | G2 | G1 | G0 | B5 | Β4 | B3 | B2 | B1 | B0 |
| | Black | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Blue | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Red | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Basic | Magenta | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |
| colors | Green | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| 00013 | Cyan | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Yellow | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | White | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Black | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | _ | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Dark | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Red | | | | | | | | | | 1 | | | | | | | | | |
| grayscale | \downarrow | | | | | | | | | | | | | | | | | | |
| | bright | 4 | 4 | 4 | 4 | 0 | 4 | 0 | 0 | 0 | · | 0 | 0 | 0 | 0 | 0 | ۰ ۱ | 0 | 0 |
| | | 1 | 1 | 1 | 1 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | | 1 | 1 1 | 1 1 | 1 1 | 1 1 | 0 1 | 0 0 |
| | Red | | | | | | | | | | | | | | | | | | |
| | Black | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Dork | 0 0 | 0 0 | 0 0 | 0 0 | 0 0 | 0 0 | 0 | 0 | 0 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 0 | 0 | 0 |
| | Dark | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Green | | | | | | | | | | | | | | | | | | | |
| grayscale | ∲ briabt | | | | | | | | | | | | | | | | | | |
| | bright | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Green | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Black | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Diack | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 |
| | Dark | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 |
| | ∆ ≜ | Ŭ | Ŭ | Ŭ, | U | Ū | Ŭ | Ŭ | Ũ | Ŭ | | Ũ | Ŭ | Ŭ | Ŭ | Ŭ | | • | 0 |
| Blue | l l | | | | | | | | | | | | | | | | | | |
| grayscale | v bright | | | | | | | | | | | | | | | | | | |
| | Sign | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 0 | 1 |
| | | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 0 |
| | Blue | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |
| Note : Each | | lor c | an h | | | | | 4 ar | | | | | tho | 6 hit | t dat | a si | nal | c | By |

Note : Each basic color can be displayed in 64 gray scales using the 6 bit data signals. By combining the 18-bit data signals(R, G, B), the 262, 144 colors can be achieved on the display.

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c. Input signal timing

Timing diagrams of input signal are shown in Fig 2.

(1). Timing characteristics of input signals

(a) DE mode

| ltem | Symbol | Min. | Тур. | Max. | Unit | Remark |
|---------------------|--------|------|------|------|------|--------|
| Clock frequency | Fck | 38 | 40 | 48 | MHz | |
| Horizontal blanking | Thb1 | 50 | 256 | 500 | Clk | |
| Vertical blanking | Tvb1 | 10 | 28 | 150 | Th | |

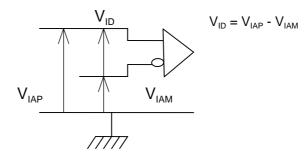
(b) HV mode

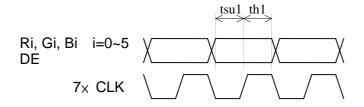
| Item | Symbol | Min. | Тур. | Max. | Unit | Remark |
|-------------------------|--------|------|------|------|------|--------|
| Clock frequency | Fck | 38 | 40 | 48 | MHz | |
| Hsync period | Th | 850 | 1056 | 1300 | Clk | |
| Hsync pulse width | Thw | 10 | 128 | - | Clk | |
| Hsync front porch | Thf | 15 | 40 | - | Clk | |
| Hsync back porch | Thb | 10 | 88 | - | Clk | |
| Hsync blanking | Thb1 | 50 | 256 | 500 | Clk | |
| Vsync period | Τv | 610 | 628 | 750 | Th | |
| Vsync pulse width | Tvw | 1 | 4 | - | Th | |
| Vsync front porch | Tvf | 0 | 1 | - | Th | |
| Vsync blanking | Tvb1 | 10 | 28 | 150 | Th | |
| Hsync/Vsync phase shift | Tvpd | 2 | 320 | - | Clk | |

| ltem | Symbol | Value | Unit | Description |
|--------------------------|--------|-------|------|--|
| Horizontal display start | The | 218 | | After falling edge of Hsync, counting 218clk, then getting valid data from 219th clk's data. |
| Vertical display start | Tve | 25 | | After falling edge of Vsync, counting 25th, then getting 26th Th's data. |

(2). The timing condition of LVDS

| Item | Symbol | Min. | Тур. | Max. | Unit |
|-------------------------------|--------|-----------------|------|--------------------------------|------|
| The differential level | VID | 0.1 | - | 0.6 | V |
| The common mode input voltage | VIC | <u>VID</u> 2 | - | $2.4 - \frac{ \text{VID} }{2}$ | V |
| The input setup time | tsu1 | 500 | - | - | ps |
| The input hold time | th1 | 500 | - | - | ps |





| d. Display position |
|---------------------|
|---------------------|

| D(1,1) | D(2,1) | D(X,1) | D(799,1) | D(800,1) |
|------------|----------|----------------|-----------------|-------------|
| D(1,2) | D(2,2) | D(X,2) | D(799,2) | D(800,2) |
| ÷ | | | | |
| D(1,Y) | D(2,Y) | D(X,Y) | D(799,Y) | D(800,Y) |
| : | | | | |
| D(1,599) | D(2,599) | D(X,599) | D(799,599) | D(800,599) |
| D(1,600) | D(2,600) | D(X,600) | D(799,600) | D(800,600) |

e. Backlight driving conditions

| Parameter | Symbol | Min. | Тур. | Max. | Unit | Remark |
|-----------------------|--------|-------|-------|------|-------|---------------|
| Lamp voltage | VL | - | 560 | - | Vrms | Note 1 |
| Lamp current | ١ | - | 4.5 | - | mArms | Note 1 |
| Power consumption | PL | - | 2.52 | - | W | Note 2 |
| | N | - | - | 1050 | | Т=0 °С |
| Lamp starting voltage | Vs | - | - | 800 | Vrms | T=25 ℃ |
| Frequency | F∟ | - | 60 | - | KHz | Note 3 |
| Lamp life time | L | 10000 | 20000 | - | Hr | Note 1, 4 |

Note 1: T= 25° C, I_L = 4.5mA

- Note 2: Inverter should be designed with the characteristic of lamp. When you are designing the inverter, the output voltage of the inverter should comply with the following conditions.
 - (1). The area under the positive and negative cycles of the waveform of the lamp current and lamp voltage should be area symmetric(the symmetric ratio should be larger than 90%).
 - (2). There should not be any spikes in the waveform.
 - (3). The waveform should be sine wave as possible.
 - (4). Lamp current should not exceed the maximum value within the operating Temperature (It is prohibited to over the maximum lamp current even if operated in The non-guaranteed temperature). When lamp current over the maximum value for a long time, it may cause fire. Therefore, it is recommend that the inverter should have the current limited circuit.
- Note 3: Lamp frequency may produce interference with horizontal synchronous frequency and this may cause line flow on the display. Therefore lamp frequency shall be detached from the horizontal synchronous frequency and its harmonics as far as possible in order to avoid interference.
- Note 4: Brightness (I_L =4.5mA) to be decrease to the 50% of the initial value.
- Note 5: CN2 connector(backlight): JST BHSR-02VS-1 Mating connector: JST SM02B-BHSS-1-TB

| Pin no. | Symbol | Function | Remark |
|---------|--------|-------------------------|--------------------|
| 1 | Н | CCFL power supply(H.V.) | Cable color: Pink |
| 2 | L | CCFL power supply(GND) | Cable color: White |

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| Optical specifications | INDIE | 1, NOLE 2) | | | | | |
|---|--|--------------|--------------------------------------|--|---|---------|--------------|
| ltom | Symbol | Condition | Specification | | Unit | Demerik | |
| ltem | Symbol | Condition | Min. | Тур. | Max. | Unit | Remark |
| Response time Rising time Falling time | Tr Tf | <i>θ</i> =0° | - | 20 30 | 40 50 | ms | Note 4 |
| Contrast ratio | CR | θ =0° | 150 | 250 | - | | Note 3,5 |
| Viewing angle Top Bottom Left Right | | CR≧10 | 10 30 40 40 | 15 35 45 45 | - - - | deg. | Note 3,6 |
| Brightness | YL | <i>θ</i> =0° | 130 | 150 | - | nit | Note 3,7,8,9 |
| Color chromaticity(CIE) | Wx Wy Rx Ry Gx Gy Bx By | <i>θ</i> =0° | - - - - - - - - | 0.310 0.325 0.570 0.313 0.300 0.560 0.145 0.120 | - - - - - - - - - | | Note 3,8,9 |
| White uniformity | δw | | - | - | 1.8 | | Note 3,9,10 |

C. Optical specifications (Note 1, Note 2)

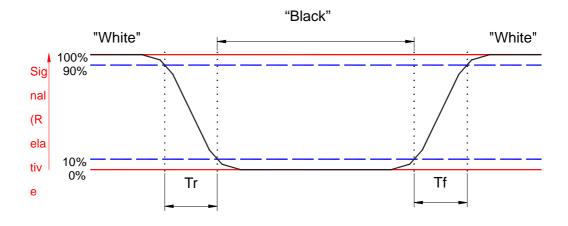
Note 1: Ambient temperature = 25° C.

Note 2: To be measured in dark room after backlight warm up 30 minutes.

Note 3: To be measured with a viewing cone of 1° by Topcon luminance meter BM-5A.

Note 4: Definition of response time:

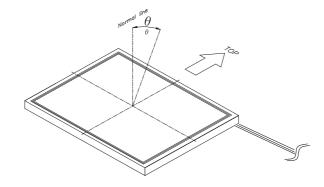
The output signals of BM-7 are measured when the input signals are changed from "Black" to "White" (falling time) and from "White" to "Black" (rising time), respectively. The response time means the interval between the 10% and 90% of amplitudes. Refer to figure as below.



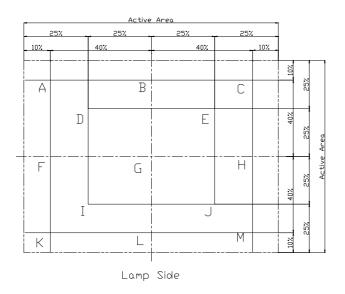
Note 5. Definition of contrast ratio:

Contrast ratio is calculated with the following formula.

Note 6: Definition of viewing angle:



Note 7: Definition of the 13 points (from A to M) on panel, refer to figure as below



Note 8: Definition of brightness: To average the luminance of center 5 points (D, E, G, I, J) Note 9: Driving conditions for CCFL : I_L =4.5 mA, 60KHz Frequency Note 10: Definition of white uniformity:

$$\delta w = \frac{\text{Maximum Luminance of thirteen points (brightness)}}{\text{Minimum Luminance of thirteen points (brightness)}}$$

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| Test tem | Test Condition | Remark |
|--|--|---------------|
| High temperature storage | 70℃, 240Hrs | Note 1, 2 , 3 |
| Low temperature storage | -20℃ , 240Hrs | Note 1, 2 , 3 |
| High temperature & high humidity operation | 40℃, 90%RH, 240Hrs (No condensation) | Note 1, 2 , 3 |
| High temperature operation | 60℃, 240Hrs | Note 1, 2 , 3 |
| Low temperature operation | 0℃, 240Hrs | Note 1, 2 , 3 |
| Temperature cycling (non-operation) | -20℃~70℃ 1H, 10mins, 1H, 5cycles | Note 1, 2 , 3 |
| Electrostatic discharge (non-operation) | 150 pF,150 Ω ,10kV,1 second, 9 position on the panel, 10 times each place | Note 3 |
| Vibration (non-operation) | Sweep:1G, $10H_z \sim 500H_z \sim 10H_z/2.5$ min 2 hours for each direction X, Y, Z (6 Hrs in total) | Note 1, 2 , 3 |
| Mechanical shock (non-operation) | 50G/11ms, 200G/2ms, \pm X, \pm Y, \pm Z once for each direction | Note 1, 2 , 3 |

D. Reliability test items (Note 1)

Note 1: Evaluation should be tested after storage at room temperature for one hour.

Note 2: There should be no change which might affect the practical display function when the display quality test is conducted under normal operating condition.

Note 3: Judgement: 1. Function OK

2. No serious image quality degradation

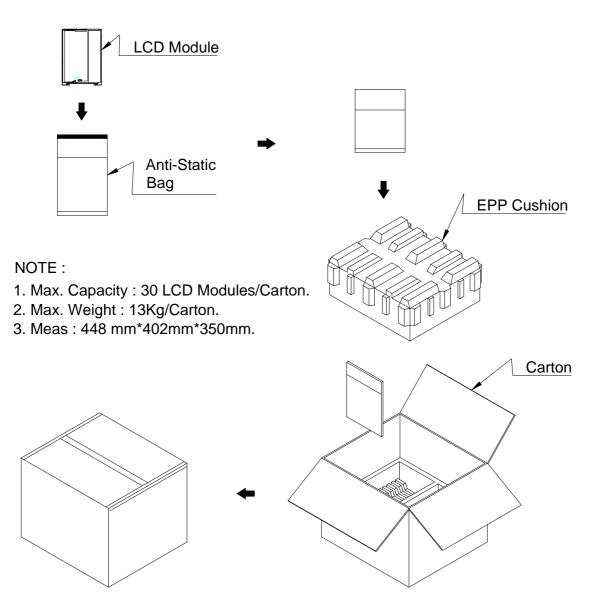
E. Display quality

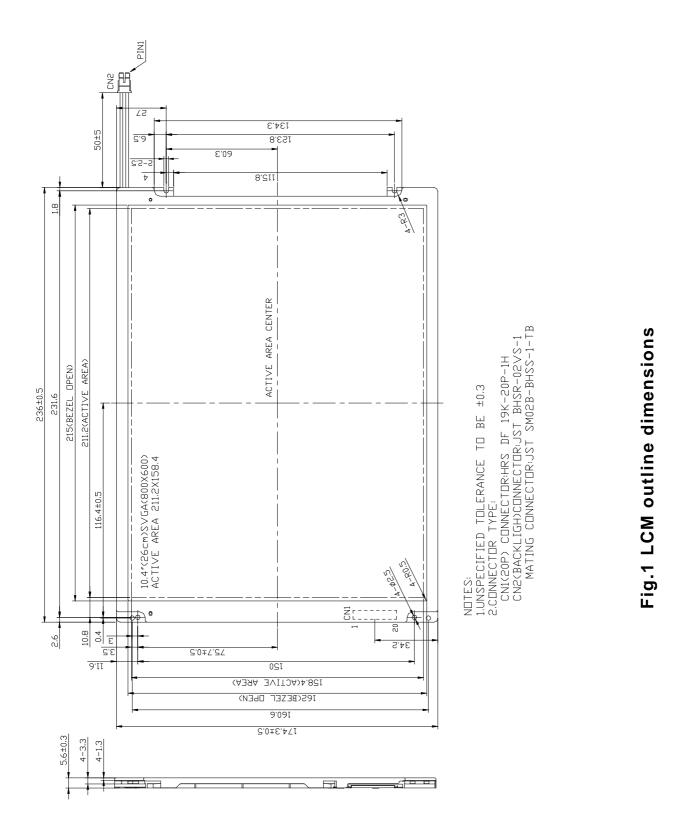
The display quality of the color TFT-LCD module should be in compliance with the Unipac's OQC inspection standard.

F. Handling precaution

The Handling of the TFT-LCD should be in compliance with the Unipac's handling principle standard.

G. Packing form :





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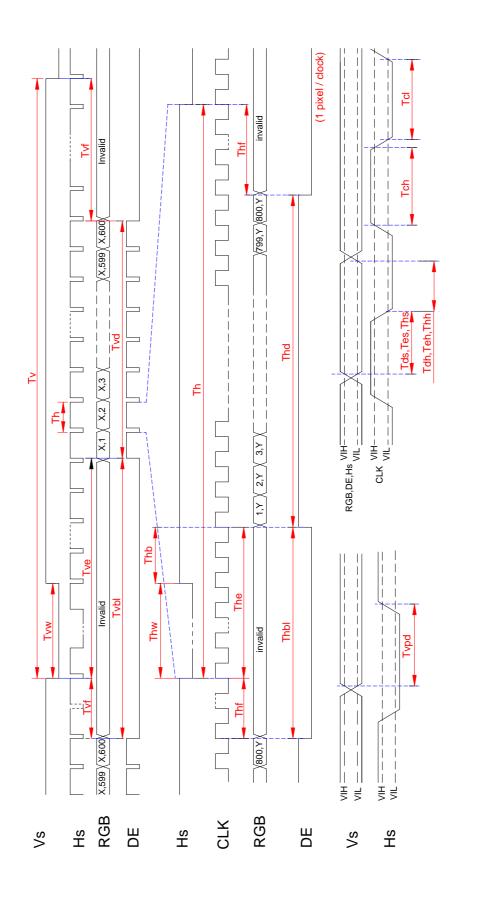


Fig.2 Timing chart

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3.2 Buyer guarantees prompt payment of all obligations accrued pursuant to purchase orders issued by Buyer.

4 LIMITED WARRANTY

4.1 Unipac warrants that the goods sold will be free from defects in material and workmanship and comply with Unipac's applicable published specifications for a period of sixty (60) days from the date of Unipac's shipment.

4.2 Goods or parts which have been subject to abuse (including without limitation repeated or extended exposure to conditions at or near the limits of applicable absolute ratings) misuse, accident, alteration, neglect, or unauthorized repair or improper application are not covered by any warranty. No warranty is made with respect to custom products or goods produced to Buyer's specifications (unless specifically stated in writing signed by Unipac). Unipac shall not be responsible for defects or claims caused by acts not performed by Unipac; or by combination of goods with other things.

4.3 No warranty is made with respect to goods used in devices intended for use in applications where failure to perform when properly used can reasonably be expected to result in significant injury (including, without limitation, navigation, aviation, weaponry or nuclear equipment, or for surgical implant or to support or sustain life) and Buyer agrees to indemnify, defend, and hold harmless Unipac from all claims, damages and liabilities arising out of any such uses.

4.4 This Article 4 is the only warranty by Unipac with respect to goods and may not be modified or amended except in writing signed by an authorized officer of Unipac.

4.5 Buyer acknowledges and agrees that it is not relying on any applications, diagrams or circuits contained in any literature, and Buyer will test all parts and applications under extended field and laboratory conditions. Notwithstanding any cross-reference or any statements of compatibility, functionality, interchangeability, and the like, the goods may differ from similar goods from other vendors in performance, function or operation, and in areas not contained in the written specifications, or as to ranges and conditions outside such specifications; and Buyer agrees that there are no warranties and that Unipac is not responsible for such things.

4.6 REGARDLESS OF CAUSE OR REASON FOR DAMAGE (WHETHER ACCIDENT, NEGLIGENCE, OR OTHERWISE) UNIPAC SHALL HAVE NO LIABILITY (DIRECT, CONSEQUENTIAL OR OTHER) FOR, IN CONNECTION WITH OR ARISING FROM PROPERTY FURNISHED FOR USE AT OR LEFT AT UNIPAC; and by delivering or entrusting property to Unipac, Buyer expressly confirms this limitation. Notwithstanding this limitation, Unipac will replace, or pay the reasonable retooling costs to replace, masks damaged or destroyed as a result of Unipac's gross negligence or fault.

4.7 EXCEPT AS PROVIDED ABOVE, UNIPAC MAKES NO WARRANTIES OR CONDITIONS, EXPRESS, IMPLIED, OR STATUTORY; AND UNIPAC EXPRESSLY EXCLUDES AND DISCLAIMS ANY WARRANTY OR CONDITION OF NON-INFRINGEMENT, MERCHANTABILITY OR FITNESS FOR PARTICULAR PURPOSE OR APPLICATION.

5 LIMITATION OF LIABILITY

5.1 Unipac will not be liable for any loss, damage or penalty resulting from causes beyond its reasonable control, including but not limited to delay by others, force majeure, acts of God, material shortage or labor conditions. In any such event, the date(s) for Unipac's performance will be deemed extended for a period equal to any delay resulting.

5.2 THE LIABILITY OF UNIPAC ARISING OUT OF THIS AGREEMENT OR ANY GOODS SOLD WILL BE LIMITED TO REFUND OF THE PURCHASE PRICE OR (WITH UNIPAC'S PRIOR WRITTEN CONSENT) REPAIR OR REPLACEMENT OF PURCHASED GOODS (RETURNED TO UNIPAC FREIGHT PRE-PAID); OR IN THE EVENT OF A FAILURE OR BREACH BY UNIPAC REGARDING DELIVERY, AN AMOUNT EQUAL TO THE TOTAL PURCHASE PRICE OF THE GOODS THAT HAVE NOT BEEN DELIVERED DUE TO SUCH FAILURE.

 $5.3\,$ Buyer will not return any goods without first obtaining a customer return order number.

5.4 AS A SEPARATE LIMITATION, IN NO EVENT WILL UNIPAC BE LIABLE (i) FOR COSTS OF SUBSTITUTE GOODS, (ii) FOR ANY SPECIAL, CONSEQUENTIAL, INCIDENTAL, RELIANCE OR INDIRECT DAMAGES, OR (iii) FOR LOSS OF USE, OPPORTUNITY, MARKET POTENTIAL, GOODWILL AND/OR PROFIT ON ANY THEORY (CONTRACT, TORT, FROM THIRD PARTY CLAIMS OR OTHERWISE). THESE LIMITATIONS SHALL APPLY NOTWITHSTANDING ANY FAILURE OF ESSENTIAL PURPOSE OR OF ANY FAILURE OR INADEQUACY OF ANY REMEDY. THIS AGREEMENTSTATES THE ONLY AND EXCLUSIVE REMEDY FOR ANY AND ALL CLAIMS MADE AGAINST UNIPAC UNDER ANY AGREEMENT AND/OR WITH RESPECT TO PANELS, COMPONENTS, SERVICES AND/OR GOODS.

5.5 No action or proceeding may be commenced by either party against the other (other than to collect money due for goods delivered or services rendered), whether for breach, indemnification, contribution or otherwise, more than one year after delivery of the goods to the carrier; and no claim may be brought unless the non-claiming party has first been given commercially reasonable notice, a full written explanation of all pertinent details (including copies of all materials), and a good faith opportunity to resolve the matter.

5.6 BUYER EXPRESSLY AGREES TO THE LIMITATIONS OF ARTICLES 5, 8 AND 9 AND TO THEIR REASONABLENESS.

5.7 The exclusions and limitations of Articles 5, 8 and 9 will survive the termination of the applicable Agreements, and shall apply notwithstanding any claim of a failure of any one or more remedies to accomplish their purpose, and THE PARTIES EXPRESSLY WAIVE AND RELINQUISH ANY CONTRARY RIGHTS UNDER ANY AGREEMENT, AND/OR LAW, DECISION, CUSTOM OR PRACTICE.

6 SUBSTITUTIONS AND MODIFICATIONS

Unipac may at any time make substitutions for product ordered which do not materially and adversely affect overall performance with the then current specifications in the typical and intended use. Unipac reserves the right to halt deliveries and shipments and alter specifications and prices without notice. Buyer shall verify that the literature and information is current before purchasing. Other changes to process and/or specifications by Unipac shall be pursuant to Unipac's standard ECN procedures.

7 CANCELLATION

7.1 This Agreement may not be canceled by Buyer except with written consent by Unipac and Buyer's payment of reasonable cancellation charges (including but not be limited to expenses already incurred for labor and material, overhead, commitments made by Unipac, and a reasonable profit).

7.2 In no event will Buyer have rights in partially completed goods.

8 INDEMNIFICATION

8.1 Unipac will, at its own expense, assist Buyer with technical support and information in connection with any claim that any parts as shipped by Unipac under this purchase order infringe any valid, enforceable, unexpired R.O.C. patent, copyright, or trademark, provided however, that Buyer (i) gives immediate written notice to Unipac, (ii) permits Unipac to participate and to defend if Unipac requests to do so, and (iii) gives Unipac all needed information, assistance and authority. However, Unipac will not be responsible for infringements resulting from anything not entirely manufactured by Unipac. Unipac will have no liability with respect to intellectual property matters arising out of products made to Buyer's specifications, code, or designs.

8.2 Except as expressly stated in this Article 8 or in another writing signed by an authorized officer, Unipac makes no representations and/or warranties with respect to intellectual and/or industrial property and/or with respect to claims of infringement.

8.3 Except as to claims Unipac agrees in writing to defend, BUYER WILL INDEMNIFY, DEFEND AND HOLD HARMLESS UNIPAC FROM ALL CLAIMS, COSTS, LOSSES, AND DAMAGES (INCLUDING ATTORNEYS FEES) AGAINST AND/OR ARISING OUT OF GOODS SOLD AND/OR SHIPPED HEREUNDER.

9 NO CONFIDENTIAL INFORMATION

Unipac shall have no obligation to hold any information in confidence except as provided in a separate non-disclosure agreement signed by both parties.

10 ENTIRE AGREEMENT

These terms and conditions are the entire agreement between Unipac and Buyer, and no addition, deletion or modification shall be binding on Unipac unless expressly agreed to in a writing signed by an officer of Unipac. Buyer is not relying upon any warranty or representation except for those specifically stated here.

11 APPLICABLE LAW

This Agreement and all performance and disputes arising out of or relating to goods involved will be governed by the laws of Taiwan, Republic of China, without reference to conflict of laws principles and excluding the U.N. Convention on Contracts for the International Sale of Goods. Buyer agrees at its sole expense to comply with all applicable laws in connection with the purchase, use or sale of the goods provided hereunder.

12 DISPUTE RESOLUTION

12.1 Buyer and Unipac shall cooperate and attempt in good faith to resolve any and all disputes arising out of and/or relating to this Agreement and/or goods furnished pursuant to this Agreement.

12.2 Any disputes relating to and/or arising out of any Agreement and/or goods furnished pursuant to this Agreement that cannot be so resolved will be decided exclusively by binding arbitration. Such arbitration shall take place in Taipei, Taiwan pursuant to the Rules for International Arbitrations under the American Arbitration Association.

12.3 Notwithstanding anything to the contrary, any party may apply to any court of competent jurisdiction for interim injunctive relief with respect to irreparable harm which cannot be avoided and/or compensated by such arbitration proceedings, without breach of this Article 12 and without any abridgment of the powers of the arbitrators.

13 ATTORNEYS' FEES

Reasonable attorneys' fees and costs will be awarded to the prevailing party in the event of litigation involving the enforcement or interpretation of this Agreement.

Unipac Optoelectronics Corp.

No.5, Li-Hsin Road 6 , Science-Based Industrial Park, Hsin-Chu City, Taiwan, R.O.C.

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