UNIPAC OPTOELECTRONICS CORPORATION

Spec. No. 413-212-075

Version : 3 Total pages : 15 Date : 2000.08.22

UB104S01 COLOR TFT-LCD MODULE SPECIFICATION

MODEL NAME: UB104S01

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Approved by	Checked by	Prepared by
$\mathcal{F}_{-}^{\mathcal{C}}$	T. P Chiang	StenN

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Record of Revision

Version	Revise Date	Page	Content
1	26/Apr./2000	14	First draft.
2	04/July./2000	2	Change overall dimension=>236(W)× 174.7(H)× 5.8(D)
			→236(W)× 174.7(H)× 5.6(D)
		7	c.(1) –a. Change Fck of clock frequency
			=> 42(Max.) → 48(Max.)
		9	Chage V _L of lamp voltage=>(580) \rightarrow (560) Vrms(Typ.)
			I _L of lamp current=>4.3→4.5 mArms(Typ.)
		11	Change I _L =4.3→4.5 mA
		13	Add packing form
		14	Update Fig.1 drawing
3	21/Aug/2000	5	Chang current consumption 240→230
			Add current consumption Max. 310
			Chang Black $\frac{(0)}{64} \rightarrow \frac{(0)}{63}$
			Gray $\frac{(7)}{64} \rightarrow \frac{(7)}{63}$
		9	Chang Power Consumption $2.5 \rightarrow 2.52$
		10	Chang Color Chromaticity(CIE)
			Rx 0.573→0.570
			Gx 0.304→0.300
			Bx 0.146→0.145
		14	Update Fig.1 LCM outline dimensions

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A. Physical specifications

NO.	Item	Specification	Remark
1	Display resolution(pixel)	800(H)× 600(V)	
2	Active area(mm)	211.2(H)× 158.4(V)	
3	Screen size(inch)	10.4(Diagonal)	
4	Pixel pitch(mm)	0.264(H)× 0.264(V)	
5	Color configuration	R. G. B. Vertical stripe	
6	Overall dimension(mm)	236(W)× 174.3(H)× 5.6(D)	Note 1
7	Weight(g)	295± 10	

Note 1: Refer to Fig. 1.

B. Electrical specifications

1.Pin assignment

(1).Input signal interface

Pin no	Symbol	Function	Etc.
1	V _{cc}	+3.3 V power supply	
2	V _{cc}	+3.3 V power supply	
3	GND	Ground	
4	GND	Ground	
5	RxIN0-	LVDS receiver signal channel 0	
6	RxIN0+		
7	GND	Ground	
8	RxIN1-	LVDS receiver signal channel 1	
9	RxIN1+		
10	GND	Ground	
11	RxIN2-	LVDS receiver signal channel 2	
12	RxIN2+		
13	GND	Ground	
14	CKIN-	LVDS receiver signal clock	
15	CKIN+		
16	GND	Ground	
17	NC	No Connection	
18	NC	No Connection	
19	GND	Ground	
20	GND	Ground	

CN1 (20P) connector : HRS DF 19K-20P-1H or compatible

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	Symbol	Function			
TxIN0	R0	Red data (LSB)			
TxIN1	R1	Red data			
TxIN2	R2	Red data	6 bit red display data		
TxIN3	R3	Red data	o bit teu display data		
TxIN4	R4	Red data			
TxIN5	R5	Red data (MSB)			
TxIN6	G0	Green data (LSB)			
TxIN7	G1	Green data			
TxIN8	G2	Green data	6 hit groop diaplay data		
TxIN9	G3	Green data	6 bit green display data		
TxIN10	G4	Green data			
TxIN11	G5	Green data (MSB)			
TxIN12	B0	Blue data (LSB)			
TxIN13	B1	Blue data			
TxIN14	B2	Blue data	6 hita hlua dianlay data		
TxIN15	B3	Blue data	6 bits blue display data		
TxIN16	B4	Blue data			
TxIN17	B5	Blue data (MSB)			
TxIN18	Hs	Horizontal sync.			
TxIN19	Vs	Vertical sync.			
TxIN20	DE	Data enable			
TxCLKIN	CLK	Clock	Dot clock		

(2) LVDS transmitter/receiver signal mapping

2. Absolute maximum ratings

Unit Values Symbol Parameter Remark Min. Max. V_{cc} 4 Power voltage -0.3 V_{DC} At 25°C V_{DC} Input signal voltage V_{LH} -0.3 V_{cc}+0.3 **At 25°**℃ Operating temperature Тор 0 +60 °C Note 1 -20 °C Storage temperature T_{ST} +70 Note 1

Note 1:The relative humidity must not exceed 90% non-condensing at temperatures of 40°C or less. At temperatures greater than 40°C, the wet bulb temperature must not exceed 39 °C. When operate at low temperatures, the brightness of CCFL will drop and the life time of CCFL will be reduced.

Note 2:The unit should not be exposed to corrosive chemicals.

(GND = 0 V)

3. Electrical characteristics

a. Typical operating conditions

Typical Op	perating condition	5				1 1	
	ltem	Symbol	Min.	Тур.	Max.	Unit	Remark
Power	Input voltage	V _{cc}	3.0	3.3	3.6	V	
supply	Current	I _A		230		Note 1	
voltage	consumption	I _B		260	310	mArms	Note 1
	Inrush current	I _{RUSH}	-	-	1500	mApeak	Note 2
Internal logic	Low voltage	V _{IL}	0	-	$0.3 V_{cc}$		
legie	High voltage	$V_{\rm IH}$	$0.7V_{CC}$	-	V_{cc}		
Power	ripple voltage	V_{RP}	-	-	100	mVp-p	
Note 1:Eff	ective value (mA	rms) at V_{cc}	= 3.3 V/25°	С.			
	$\frac{(0)}{63}$ Gra	у					
	White	Bla	nck	Verit	:1	6	7)
		yscale >			ical stripe line	;	
Note 2: Ro	efer to the followi	ng power-o	n condition.				
		90%	Vcc	-			
	0	-	→		μs± 10%		
	Sequence of Pov	ver-on/off a	nd signal-or	1/Off		,	
Power -	\rightarrow T1 \leftarrow T5 \leftarrow	T:	3	→T2 ←		0≦T	s≦T1<70m 2<70msec nsec≦T3
out signal		/		\mathbf{N}		300m	nsec≦T4
ou signal	/			`			10msec

Apply the lamp voltage within the LCD operating range. When the backlight turns on before the LCD operation or the LCD turns off before the backlight turns off, the display may momentarily become abnormal.

Caution

The above on/off sequence should be applied to avoid abnormal function in the display. In case of handling:

Make sure to turn off the power when you plug the cable into the input connector or pull the cable out of the connector.

b. Display color v.s. input data signals
--

Display colors				-		Da	ata s	igna	(0 :	Low	leve	əl, 1:	Higł	ı lev	el)				
Display	00013	R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	Β4	B3	B2	B1	B0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
Basic	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
colors	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
00013	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	_	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Dark	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
Red										1									
grayscale	\downarrow																		
	bright	4	4	4	4	0	4	0	0	0	·	0	0	0	0	0	۰ ۱	0	0
		1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0
		1	1 1	1 1	1 1	1 1	0 1	0 0											
	Red																		
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Dork	0 0	0 0	0 0	0 0	0 0	0 0	0	0	0 0	0	0	1	0	0	0	0 0	0	0
	Dark	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
Green																			
grayscale	∲ briabt																		
	bright	0	0	0	0	0	0	1	1	1	1	0	1	0	0	0	0	0	0
		0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Diack	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	∆ ≜	Ŭ	Ŭ	Ŭ,	U	Ū	Ŭ	Ŭ	Ũ	Ŭ		Ũ	Ŭ	Ŭ	Ŭ	Ŭ		•	0
Blue	l l																		
grayscale	v bright																		
	Sign	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	0	1
		0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
Note : Each		lor c	an h					4 ar					tho	6 hit	t dat	a si	nal	c	By

Note : Each basic color can be displayed in 64 gray scales using the 6 bit data signals. By combining the 18-bit data signals(R, G, B), the 262, 144 colors can be achieved on the display.

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c. Input signal timing

Timing diagrams of input signal are shown in Fig 2.

(1). Timing characteristics of input signals

(a) DE mode

ltem	Symbol	Min.	Тур.	Max.	Unit	Remark
Clock frequency	Fck	38	40	48	MHz	
Horizontal blanking	Thb1	50	256	500	Clk	
Vertical blanking	Tvb1	10	28	150	Th	

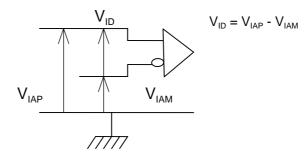
(b) HV mode

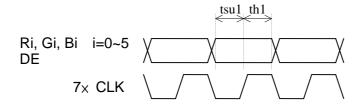
Item	Symbol	Min.	Тур.	Max.	Unit	Remark
Clock frequency	Fck	38	40	48	MHz	
Hsync period	Th	850	1056	1300	Clk	
Hsync pulse width	Thw	10	128	-	Clk	
Hsync front porch	Thf	15	40	-	Clk	
Hsync back porch	Thb	10	88	-	Clk	
Hsync blanking	Thb1	50	256	500	Clk	
Vsync period	Τv	610	628	750	Th	
Vsync pulse width	Tvw	1	4	-	Th	
Vsync front porch	Tvf	0	1	-	Th	
Vsync blanking	Tvb1	10	28	150	Th	
Hsync/Vsync phase shift	Tvpd	2	320	-	Clk	

ltem	Symbol	Value	Unit	Description
Horizontal display start	The	218		After falling edge of Hsync, counting 218clk, then getting valid data from 219th clk's data.
Vertical display start	Tve	25		After falling edge of Vsync, counting 25th, then getting 26th Th's data.

(2). The timing condition of LVDS

Item	Symbol	Min.	Тур.	Max.	Unit
The differential level	VID	0.1	-	0.6	V
The common mode input voltage	VIC	<u>VID</u> 2	-	$2.4 - \frac{ \text{VID} }{2}$	V
The input setup time	tsu1	500	-	-	ps
The input hold time	th1	500	-	-	ps





d. Display position

D(1,1)	D(2,1)	 D(X,1)	 D(799,1)	D(800,1)
D(1,2)	D(2,2)	 D(X,2)	 D(799,2)	D(800,2)
÷				
D(1,Y)	D(2,Y)	 D(X,Y)	 D(799,Y)	D(800,Y)
:				
D(1,599)	D(2,599)	 D(X,599)	 D(799,599)	D(800,599)
D(1,600)	D(2,600)	 D(X,600)	 D(799,600)	D(800,600)

e. Backlight driving conditions

Parameter	Symbol	Min.	Тур.	Max.	Unit	Remark
Lamp voltage	VL	-	560	-	Vrms	Note 1
Lamp current	١	-	4.5	-	mArms	Note 1
Power consumption	PL	-	2.52	-	W	Note 2
	N	-	-	1050		Т=0 °С
Lamp starting voltage	Vs	-	-	800	Vrms	T=25 ℃
Frequency	F∟	-	60	-	KHz	Note 3
Lamp life time	L	10000	20000	-	Hr	Note 1, 4

Note 1: T= 25° C, I_L = 4.5mA

- Note 2: Inverter should be designed with the characteristic of lamp. When you are designing the inverter, the output voltage of the inverter should comply with the following conditions.
 - (1). The area under the positive and negative cycles of the waveform of the lamp current and lamp voltage should be area symmetric(the symmetric ratio should be larger than 90%).
 - (2). There should not be any spikes in the waveform.
 - (3). The waveform should be sine wave as possible.
 - (4). Lamp current should not exceed the maximum value within the operating Temperature (It is prohibited to over the maximum lamp current even if operated in The non-guaranteed temperature). When lamp current over the maximum value for a long time, it may cause fire. Therefore, it is recommend that the inverter should have the current limited circuit.
- Note 3: Lamp frequency may produce interference with horizontal synchronous frequency and this may cause line flow on the display. Therefore lamp frequency shall be detached from the horizontal synchronous frequency and its harmonics as far as possible in order to avoid interference.
- Note 4: Brightness (I_L =4.5mA) to be decrease to the 50% of the initial value.
- Note 5: CN2 connector(backlight): JST BHSR-02VS-1 Mating connector: JST SM02B-BHSS-1-TB

Pin no.	Symbol	Function	Remark
1	Н	CCFL power supply(H.V.)	Cable color: Pink
2	L	CCFL power supply(GND)	Cable color: White

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Optical specifications	INDIE	1, NOLE 2)					
ltom	Symbol	Condition	Specification		Unit	Demerik	
ltem	Symbol	Condition	Min.	Тур.	Max.	Unit	Remark
Response time Rising time Falling time	Tr Tf	<i>θ</i> =0°	-	20 30	40 50	ms	Note 4
Contrast ratio	CR	θ =0°	150	250	-		Note 3,5
Viewing angle Top Bottom Left Right		CR≧10	10 30 40 40	15 35 45 45	- - -	deg.	Note 3,6
Brightness	YL	<i>θ</i> =0°	130	150	-	nit	Note 3,7,8,9
Color chromaticity(CIE)	Wx Wy Rx Ry Gx Gy Bx By	<i>θ</i> =0°	- - - - - - - -	0.310 0.325 0.570 0.313 0.300 0.560 0.145 0.120	- - - - - - - - -		Note 3,8,9
White uniformity	δw		-	-	1.8		Note 3,9,10

C. Optical specifications (Note 1, Note 2)

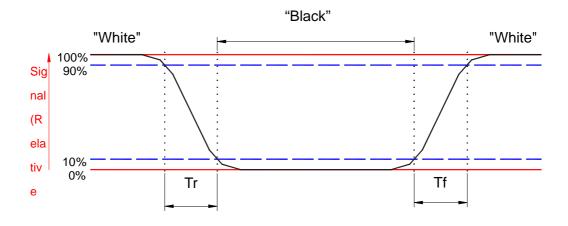
Note 1: Ambient temperature = 25° C.

Note 2: To be measured in dark room after backlight warm up 30 minutes.

Note 3: To be measured with a viewing cone of 1° by Topcon luminance meter BM-5A.

Note 4: Definition of response time:

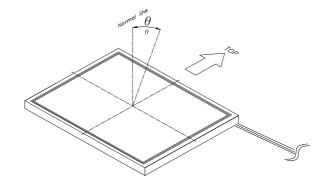
The output signals of BM-7 are measured when the input signals are changed from "Black" to "White" (falling time) and from "White" to "Black" (rising time), respectively. The response time means the interval between the 10% and 90% of amplitudes. Refer to figure as below.



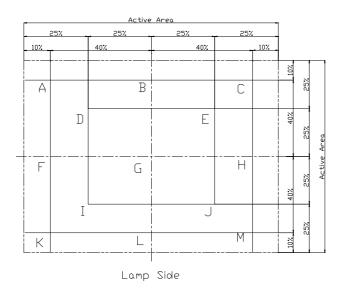
Note 5. Definition of contrast ratio:

Contrast ratio is calculated with the following formula.

Note 6: Definition of viewing angle:



Note 7: Definition of the 13 points (from A to M) on panel, refer to figure as below



Note 8: Definition of brightness: To average the luminance of center 5 points (D, E, G, I, J) Note 9: Driving conditions for CCFL : I_L =4.5 mA, 60KHz Frequency Note 10: Definition of white uniformity:

$$\delta w = \frac{\text{Maximum Luminance of thirteen points (brightness)}}{\text{Minimum Luminance of thirteen points (brightness)}}$$

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Test tem	Test Condition	Remark
High temperature storage	70℃, 240Hrs	Note 1, 2 , 3
Low temperature storage	-20℃ , 240Hrs	Note 1, 2 , 3
High temperature & high humidity operation	40℃, 90%RH, 240Hrs (No condensation)	Note 1, 2 , 3
High temperature operation	60℃, 240Hrs	Note 1, 2 , 3
Low temperature operation	0℃, 240Hrs	Note 1, 2 , 3
Temperature cycling (non-operation)	-20℃~70℃ 1H, 10mins, 1H, 5cycles	Note 1, 2 , 3
Electrostatic discharge (non-operation)	150 pF,150 Ω ,10kV,1 second, 9 position on the panel, 10 times each place	Note 3
Vibration (non-operation)	Sweep:1G, $10H_z \sim 500H_z \sim 10H_z/2.5$ min 2 hours for each direction X, Y, Z (6 Hrs in total)	Note 1, 2 , 3
Mechanical shock (non-operation)	50G/11ms, 200G/2ms, \pm X, \pm Y, \pm Z once for each direction	Note 1, 2 , 3

D. Reliability test items (Note 1)

Note 1: Evaluation should be tested after storage at room temperature for one hour.

Note 2: There should be no change which might affect the practical display function when the display quality test is conducted under normal operating condition.

Note 3: Judgement: 1. Function OK

2. No serious image quality degradation

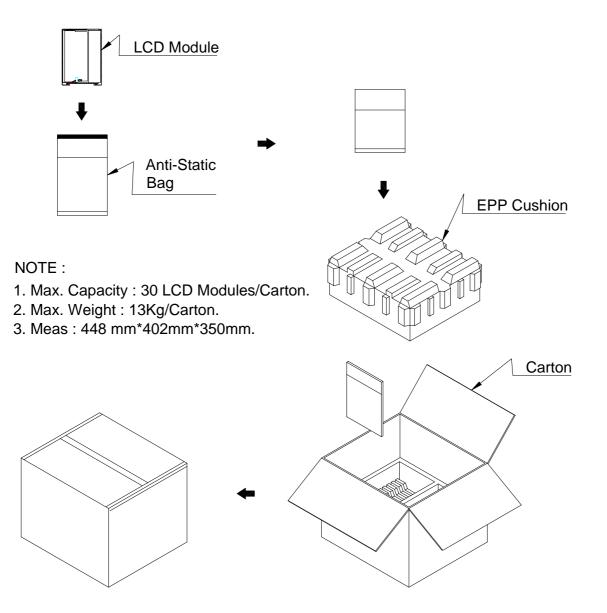
E. Display quality

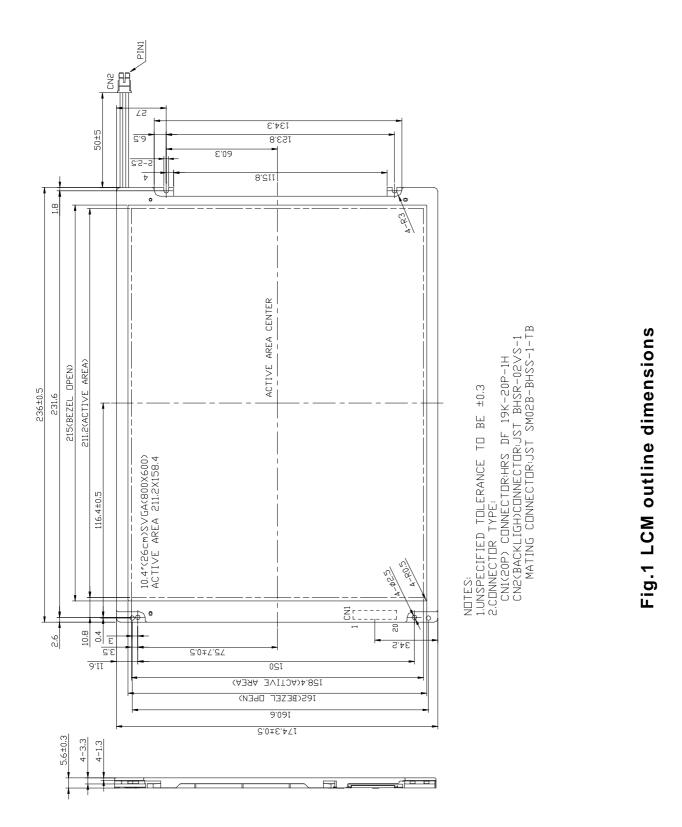
The display quality of the color TFT-LCD module should be in compliance with the Unipac's OQC inspection standard.

F. Handling precaution

The Handling of the TFT-LCD should be in compliance with the Unipac's handling principle standard.

G. Packing form :





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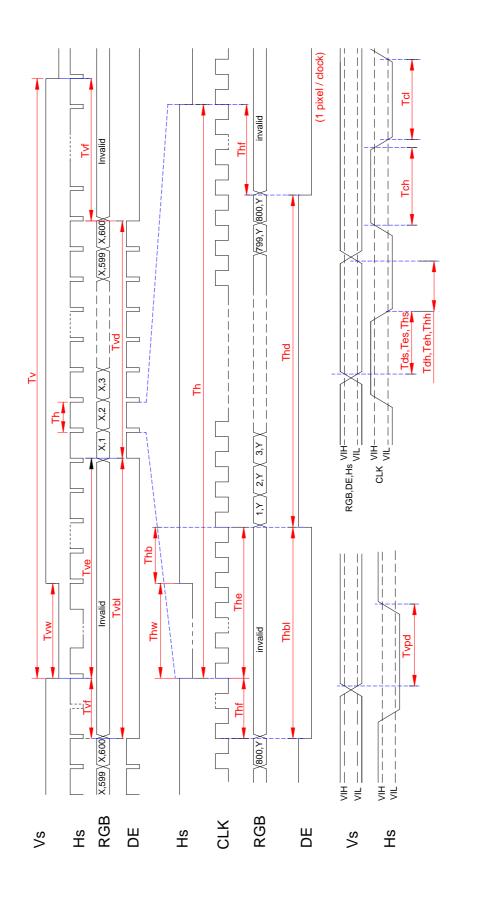


Fig.2 Timing chart

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5.2 THE LIABILITY OF UNIPAC ARISING OUT OF THIS AGREEMENT OR ANY GOODS SOLD WILL BE LIMITED TO REFUND OF THE PURCHASE PRICE OR (WITH UNIPAC'S PRIOR WRITTEN CONSENT) REPAIR OR REPLACEMENT OF PURCHASED GOODS (RETURNED TO UNIPAC FREIGHT PRE-PAID); OR IN THE EVENT OF A FAILURE OR BREACH BY UNIPAC REGARDING DELIVERY, AN AMOUNT EQUAL TO THE TOTAL PURCHASE PRICE OF THE GOODS THAT HAVE NOT BEEN DELIVERED DUE TO SUCH FAILURE.

 $5.3\,$ Buyer will not return any goods without first obtaining a customer return order number.

5.4 AS A SEPARATE LIMITATION, IN NO EVENT WILL UNIPAC BE LIABLE (i) FOR COSTS OF SUBSTITUTE GOODS, (ii) FOR ANY SPECIAL, CONSEQUENTIAL, INCIDENTAL, RELIANCE OR INDIRECT DAMAGES, OR (iii) FOR LOSS OF USE, OPPORTUNITY, MARKET POTENTIAL, GOODWILL AND/OR PROFIT ON ANY THEORY (CONTRACT, TORT, FROM THIRD PARTY CLAIMS OR OTHERWISE). THESE LIMITATIONS SHALL APPLY NOTWITHSTANDING ANY FAILURE OF ESSENTIAL PURPOSE OR OF ANY FAILURE OR INADEQUACY OF ANY REMEDY. THIS AGREEMENTSTATES THE ONLY AND EXCLUSIVE REMEDY FOR ANY AND ALL CLAIMS MADE AGAINST UNIPAC UNDER ANY AGREEMENT AND/OR WITH RESPECT TO PANELS, COMPONENTS, SERVICES AND/OR GOODS.

5.5 No action or proceeding may be commenced by either party against the other (other than to collect money due for goods delivered or services rendered), whether for breach, indemnification, contribution or otherwise, more than one year after delivery of the goods to the carrier; and no claim may be brought unless the non-claiming party has first been given commercially reasonable notice, a full written explanation of all pertinent details (including copies of all materials), and a good faith opportunity to resolve the matter.

5.6 BUYER EXPRESSLY AGREES TO THE LIMITATIONS OF ARTICLES 5, 8 AND 9 AND TO THEIR REASONABLENESS.

5.7 The exclusions and limitations of Articles 5, 8 and 9 will survive the termination of the applicable Agreements, and shall apply notwithstanding any claim of a failure of any one or more remedies to accomplish their purpose, and THE PARTIES EXPRESSLY WAIVE AND RELINQUISH ANY CONTRARY RIGHTS UNDER ANY AGREEMENT, AND/OR LAW, DECISION, CUSTOM OR PRACTICE.

6 SUBSTITUTIONS AND MODIFICATIONS

Unipac may at any time make substitutions for product ordered which do not materially and adversely affect overall performance with the then current specifications in the typical and intended use. Unipac reserves the right to halt deliveries and shipments and alter specifications and prices without notice. Buyer shall verify that the literature and information is current before purchasing. Other changes to process and/or specifications by Unipac shall be pursuant to Unipac's standard ECN procedures.

7 CANCELLATION

7.1 This Agreement may not be canceled by Buyer except with written consent by Unipac and Buyer's payment of reasonable cancellation charges (including but not be limited to expenses already incurred for labor and material, overhead, commitments made by Unipac, and a reasonable profit).

7.2 In no event will Buyer have rights in partially completed goods.

8 INDEMNIFICATION

8.1 Unipac will, at its own expense, assist Buyer with technical support and information in connection with any claim that any parts as shipped by Unipac under this purchase order infringe any valid, enforceable, unexpired R.O.C. patent, copyright, or trademark, provided however, that Buyer (i) gives immediate written notice to Unipac, (ii) permits Unipac to participate and to defend if Unipac requests to do so, and (iii) gives Unipac all needed information, assistance and authority. However, Unipac will not be responsible for infringements resulting from anything not entirely manufactured by Unipac. Unipac will have no liability with respect to intellectual property matters arising out of products made to Buyer's specifications, code, or designs.

8.2 Except as expressly stated in this Article 8 or in another writing signed by an authorized officer, Unipac makes no representations and/or warranties with respect to intellectual and/or industrial property and/or with respect to claims of infringement.

8.3 Except as to claims Unipac agrees in writing to defend, BUYER WILL INDEMNIFY, DEFEND AND HOLD HARMLESS UNIPAC FROM ALL CLAIMS, COSTS, LOSSES, AND DAMAGES (INCLUDING ATTORNEYS FEES) AGAINST AND/OR ARISING OUT OF GOODS SOLD AND/OR SHIPPED HEREUNDER.

9 NO CONFIDENTIAL INFORMATION

Unipac shall have no obligation to hold any information in confidence except as provided in a separate non-disclosure agreement signed by both parties.

10 ENTIRE AGREEMENT

These terms and conditions are the entire agreement between Unipac and Buyer, and no addition, deletion or modification shall be binding on Unipac unless expressly agreed to in a writing signed by an officer of Unipac. Buyer is not relying upon any warranty or representation except for those specifically stated here.

11 APPLICABLE LAW

This Agreement and all performance and disputes arising out of or relating to goods involved will be governed by the laws of Taiwan, Republic of China, without reference to conflict of laws principles and excluding the U.N. Convention on Contracts for the International Sale of Goods. Buyer agrees at its sole expense to comply with all applicable laws in connection with the purchase, use or sale of the goods provided hereunder.

12 DISPUTE RESOLUTION

12.1 Buyer and Unipac shall cooperate and attempt in good faith to resolve any and all disputes arising out of and/or relating to this Agreement and/or goods furnished pursuant to this Agreement.

12.2 Any disputes relating to and/or arising out of any Agreement and/or goods furnished pursuant to this Agreement that cannot be so resolved will be decided exclusively by binding arbitration. Such arbitration shall take place in Taipei, Taiwan pursuant to the Rules for International Arbitrations under the American Arbitration Association.

12.3 Notwithstanding anything to the contrary, any party may apply to any court of competent jurisdiction for interim injunctive relief with respect to irreparable harm which cannot be avoided and/or compensated by such arbitration proceedings, without breach of this Article 12 and without any abridgment of the powers of the arbitrators.

13 ATTORNEYS' FEES

Reasonable attorneys' fees and costs will be awarded to the prevailing party in the event of litigation involving the enforcement or interpretation of this Agreement.

Unipac Optoelectronics Corp.

No.5, Li-Hsin Road 6 , Science-Based Industrial Park, Hsin-Chu City, Taiwan, R.O.C.

Fax:886-3-5772545 Tel :886-3-5632899

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